

Rexotherm Direct Fired Heater

Start-Up/Shut-Down Procedures



Start-Up Procedure

1. Ensure that the heater is positioned on a flat, solid, and level base before operating.
2. Adhere to all heater clearances. (2 feet from each side, 3 feet from rear inlet, 15 feet from heat discharge)
3. Connect the heater to the gas supply with a certified gas hose.
 - a. The hose will need to be cleared of debris and air. If this is a new connection, open the gas valve and expel the air before connecting to the heater. There will be a distinct sound change between air running through the hose and gas running through the hose.
4. Ensure the gas selector valve is properly positioned for the gas being used.
5. Open the gas supply valve in front of the 2nd stage regulator.
6. Connect to a 115 volt electrical supply. (Maximum of 200 feet of extension cord)
7. Switch the main power toggle switch to the "ON" position.
8. Press and Hold the start actuator button for 5 seconds. The fan motor will start and the burner will light after releasing the start actuator.
9. Set the thermostat to desired temperature.

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Shut-Down Procedure

1. Close gas supply in front of the 2nd stage regulator.
2. After the flame extinguishes, switch the main toggle switch to the "OFF" position.