

Dewpoint to Grains Conversion

Dewpoint Temp.	Grains per Pound
100	302.3
99	292.7
98	283.4
97	274.4
96	265.6
95	257.1
94	248.9
93	240.9
92	233.1
91	225.6
90	218.3
89	211.2
88	204.3
87	197.7
86	191.2
85	184.9
84	178.8
83	173
82	167.2
81	161.7
80	156.3
79	151.1
78	146
77	141.1
76	136.4
75	131.7
74	127.3
73	123
72	118.8
71	114.7
70	110.7
69	107
68	103.2
67	99.7
66	96.2
65	92.8
64	89.6
63	86.5
62	83.4
61	80.4
60	77.6
59	74.8
58	72.1
57	69.5
56	67
55	64
54	62.3
53	60
52	57.8
51	55.7

Dewpoint Temp.	Grains per Pound
50	53.6
49	51.6
48	49.7
47	47.8
46	46.1
45	44.3
44	42.6
43	41
42	39.5
41	38
40	36.5
39	35.1
38	33.7
37	32.4
36	31.2
35	29.9
34	28.8
33	27.6
32	26.5
31	25.3
30	24.2
29	23.1
28	22
27	21
26	20.1
25	19.1
24	18.2
23	17.4
22	16.6
21	15.8
20	15.1
19	14.4
18	13.7
17	13
16	12.4
15	11.8
14	11.2
13	10.7
12	10.2
11	9.7
10	9.2
9	8.8
8	8.3
7	7.9
6	7.5
5	7.1
4	6.8
3	6.4
2	6.1
1	5.8
0	5.5

Dewpoint Temp.	Grains per Pound
-1	5.23
-2	4.96
-3	4.71
-4	4.46
-5	4.23
-6	4.01
-7	3.79
-8	3.59
-9	3.41
-10	3.23
-11	3.05
-12	2.89
-13	2.73
-14	2.58
-15	2.44
-16	2.31
-17	2.18
-18	2.06
-19	1.95
-20	1.83
-21	1.74
-22	1.63
-23	1.55
-24	1.45
-25	1.37
-26	1.29
-27	1.22
-28	1.15
-29	1.08
-30	1.02
-31	0.96
-32	0.91
-33	0.85
-34	0.8
-35	0.75
-36	0.71
-37	0.69
-38	0.63
-39	0.59
-40	0.55
-41	0.52
-42	0.49
-43	0.46
-44	0.43
-45	0.4
-46	0.38
-47	0.35
-48	0.33
-49	0.31
-50	0.29

Dewpoint Temp.	Grains per Pound
-51	0.27
-52	0.25
-53	0.23
-54	0.22
-55	0.21
-56	0.19
-57	0.18
-58	0.17
-59	0.15
-60	0.14
-61	0.13
-62	0.13
-63	0.12
-64	0.11
-65	0.1
-66	0.09
-67	0.09
-68	0.08
-69	0.07
-70	0.07
-71	0.06
-72	0.06
-73	0.05
-74	0.05
-75	0.05
-76	0.04
-77	0.04
-78	0.04
-79	0.03
-80	0.03
-81	0.03
-82	0.03
-83	0.02
-84	0.02
-85	0.02
-86	0.02
-87	0.02
-88	0.02
-89	0.01
-90	0.01
-91	0.01
-92	0.01
-93	0.01
-94	0.01
-95	0.01
-96	0.01
-97	0.01
-98	0.01
-99	0.01
-100	0.01



Drying

Formula:

GPP = Grains per Pound

I = Inlet GPP

O = Outlet GPP

CFM = Cubic Ft. per Min. AirFlow

4.5 = constant

lbs/hr = pounds of water per hour removed

7000 = 7,000 grains per pound of water

Formula:

$$\text{lbs/hr} = \text{CFM} \times 4.5 \times (I - O) / 7000$$

Example: How many pounds of water per hour is removed by a 5000 CFM desiccant with an inlet dewpoint of 50 degrees and an outlet of 17 degrees

Formula:

$$\text{lbs/hr} = 5000 \times 4.5 \times (53.6 - 13) / 7000$$

Answer:

130.5 pounds per hour

In Gallons:

$$130.5 / 8.35 \text{ lbs/gal} = \mathbf{15.6 \text{ gal per hour}}$$

